

Steel Grade: AISI — | ASTM (XM-27) | UNS S44627 | Type: Ferrite

CHEMICAL COMPOSITION

C(%)	Si(%)	Mn(%)	P(%) ≤	S(%) ≤	Cr(%)	Ni(%)	Mo(%)	Other(%)
≤0.010	≤0.40	≤0.40	0.02	0.02	25.0~27.5	≤0.50	0.75~1.50	b0.05~0.2,Cu≤0.020,N≤0.01

MECHANICAL PROPERTIES AND HARDNESS

Variety②	Condition③	Tensile Strength σ_b /MPa	Yield Strength $\sigma_{0.2}$ /MPa	Extensibility δ (%)	Reduction of Area ψ (%)	Hardness HRB	Standard ASTM
B	A,C	450	275	16	45	A276	A276
-	A,H	450	275	20	45	A276	A276

Remark:

②, B—Bar; F—forging; P—Thick plate; Sh—Sheet; St—Strip; Pi,T—Pipe steel; S-Pi,T—Seamless Pipe steel; W-T—Welded Pipe; Sp—Shape; W—wire.

③, A—Annealing; HF—Hot Forging; CF—Cold Drawing.

④, The thickness or diameter is more than 13mm.

⑤, The thickness or diameter is more than 13mm.

⑥, The diameter is more than 4mm.

⑦, When the diameter of wire is under 3.96mm, the δ is 25%, and ψ is 40%.

⑧, The cross section of forging is above 127mm, then the σ_b is 485Pa.

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